



# ZENORO COMMERCIAL MARINE GENERATOR

6068AFM85 Marine Generator Set

118 ekW / 50 Hz / 1500 rpm

DIMENSIONS 1972 x 938 x 1164 mm



WEIGHT dry weight 1363 kg



VIBRATIONS low



# **Model: ZAJDMG1185HEOU**



POWER

118 ekW / 400 V / 50 Hz



EMISSION IMO exempted



COLOURS RAL 9016 or custom

EN 590 or ASTM D975

30 micron, recom.

10 micron

# GENERATOR RATINGS PRIME (KVA AT POWER FACTOR 0.8)

Voltage	Phase	Amps	ekW / kVA
400 / 230	3	212	118 / 147.5
380 / 220	3	224	118 / 147.5
415 / 240	3	205	118 / 147.5

# **JOHN DEERE ENGINE SPECIFICATION**

# **INLINE 6 CYLINDERS, 4 CYCLE-DIESEL**

Engine type 6068AFM85 Prime power 129 kWm

Emission IMO exempted below 130 kWm

 Firing order
 1-5-3-6-2-4

 Displacement
 6.8 L (275 cu. in.)

 Rated engine speed
 1500 rpm

 Bore
 107 mm (4.21 in.)

 Stroke
 127 mm (5.00 in.)

Aspiration Turbocharged and aftercooled

Combustion Direct injection
Governor Electronic

Cooling system Heat exchanged refill capacity

- Cooling system 28 L (7.4 US GAL) - Lube oil system 19 L (5.0 US GAL)

Coolant change interval Up to six years or 6000 hours of ope-

ration with John Deere COOL-GARD™ II Premix, COOL-GARD II PG Premix and COOL-GARD II Concentrate. Up to 500 hours with John Deere

Oil change interval Up to 500 hours with John Deere Plus-50 II Oil with OilscanTM & use

of Low Sulphur fuel <0.05%

Rotation (from flywheel end) Counter clockwise

Engine crankcase ventilation Closed to eliminate engine room

system contamination

#### ENGINE ELECTRICAL

Battery voltage 24 volt isolated ground

Battery charging 50 amps Battery recommendation 625 CCA

#### **COOLING SYSTEM**

Fuel recommended

Seawater pump	Gear driven impeller type
Max. seawater pump suction lift	3.0 m (10 ft)
Seawater pump flow	162 L/m (43 US GAL/m)
Sea water temp maximum engine in	32 °C
Ambient temperature max.	45 °C

# **FUEL**

	Fuel injection system	HPCR Recommended fuel
	line inside diameter	6.82 mm*
	*Max. fuel inlet restriction	20 kPa
	Total fuel flow	162 L/hr (42.8 US GAL/hr)
Maximum fuel height above transfer pump		2.4 m
	Fuel pre-filter	Yard supply min.

# **OPERATION REQUIREMENTS**

# **AIR REQUIREMENTS**

Engine combustion air	9.2 m³/min
Max air intake restriction (dirty)	6.25 kPa
Air flow through generator	0.25 m <sup>3</sup> /sec
Total radiated heat	4 kW
Exhaust flow	21.1 m³/min
Exhaust temperature max	439 °C
Maximum Exhaust hacknressure	7 5 kPA

### **FUEL CONSUMPTION**

Diesel fuel consumption at % load				
100%	33.8 L/hr	(8.9 US GAL/hr)		
75%	25.9 L/hr	(6.8 US GAL/hr)		
50%	17.3 L/hr	(4.6 US GAL/hr)		
25%	10.2 L/hr	(2.7 US GAL/hr)		

All above values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.





#### ZENORO STANDARD FEATURES

- Engine and alternator white painted
- Heat exchanged engine
- Single service side (oil filter, single fuel filter & air filter)
- Double walled fuel lines
- Steel frame black painted to support engine & alternator
- Vibration isolators
- Wet exhaust manifold & dry exhaust elbow (not insulated with matrass)
- Junction box & controller box in one piece, central service connector, pillar mounted
- Emergency button

## STANDARD ENGINE SAFETY SYSTEM

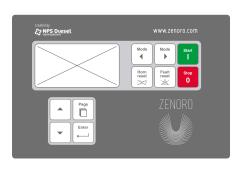
- Horn for alarm warnings
- Engine oil pressure low warning & shutdown
- Engine oil temperature sensor warning & display
- Engine coolant temperature high warning & shutdown
- Fuel oil leakage from double walled fuel lines warning
- Over speed shutdown
- Belt guard

## STANDARD POSITION OF INTERCONNECTIONS, SEE DRAWING

- Fuel connections, fuel inlet/outlet
- Seawater inlet/outlet via engine connection points
- Oil drain

# **ENGINE CONTROLLER PLATFORM FEATURES**

- Industrial engine controller for complete engine protection and control
- Engine settings available for droop load sharing either isochronous load sharing



## **DISPLAY / USER INTERFACE**

- Graphic 128 × 64 pixels display
- English language
- Buttons with mechanical feedback

#### COMMUNICATION INTERFACES

- Engine speed up/down voltage or current controlled
- Generator ready to start (pot. free contact)
- Engine running (pot. free contact)
- Common warning (pot. free contact)
- Common shutdown (pot. free contact)

#### **ENGINE CONTROL & PARAMETERS**

Engine parameters are visualized on display and/or Modbus RS 232 as:

- Engine running hours
- Oil pressure
- Rpm
- Battery voltage
- Engine status
- Coolant temperature
- Engine load in %
- Fuel consumption

## **ENGINE FAULT CODE DESCRIPTIONS AND CODES**

- Black out start, 3 start attempts
- Remote start & stop

#### **HISTORY LOGS**

- Event based history
- Reason, date and time + all important values are stored
- Battery backed-up RTC

### **IMPORTANT**

- Engine controller only, no generator protection, no voltage & power & current measurements.
- No paralleling functions. Yard responsibility





## **ALTERNATOR SPECIFICATION**

Manufacturer Leroy Somer
Type LSAM44.3 L10
Electrical output 118 ekW / 147.5 kVA

Power factor 0.8

Voltage regulator
Type of regulation
Temp Rise
Insulation Class
D310 +/- 1%
AREP
Temp Rise
110 °C
H

Bearing Single roller bearing

Coupling Flexible disc

P 23

## **ALTERNATOR FEATURES**

- Compact & low weight
- Standard 12 wire re-connectable winding, 3-phase brushless, 2/3 pitch windings
- High efficiency
- Short circuit current up to 300% of rated current for 10 seconds
- Permanently greased bearings for lifetime

## **GENERAL**

- Plastic wrap packing
- Manuals supplied in cd rom format with instruction, operating and maintenance manual (in PDF format only)
- Factory quality report

## **OPTIONAL**

- Custom painted
- Engine coolant level low warning by Murphy gauge
- Duplex fuel filter switchable
- Drip pan underneath fuel filter(s)
- Exhaust compensator
- Exhaust insulation with matrasses
- Wet exhaust elbow
- Wet exhaust temperature sensor
- Engine block heating with plug standard John Deere (to be connected & switched by yard
- Engine oil drain with hose & hand pump
- Seawater flow sensor loose supply with engine controller settings prepared
- $\,$  60 Hz execution with 440 V or other voltage
- Keel cooled engine either radiator cooling (mechanical driven)
- Modbus converter for RS 485 protocol
- Alternator equipped with PMG excitation system
- Alternator with regulation precision of +/-0.5% instead of standard +/-1%
- Alternator in IP-44 execution
- Space heater for alternator (to be connected & switched by yard)
- Roxtec frame mounted in alternator for AC-load leads
- Remote monitoring with Internet/Ethernet connection
- Wet exhaust components, muffler & water separator
- PTO (power take off front) direct drive, hydraulic or electric clutch
- ABS, BV,GL-DNV-Lloyds classification
- Certified marine engine controller
- Industrial or marine generator set controller

- Circuit breaker (un-motorized or motorised)
- Manuals in hard copy format
- Electrical Zero soot system (loose supply)
- Zincor sound enclosure

### REFERENCE CONDITIONS

- Rated speed and power
- Gross power guaranteed within +/-5% at SAE J1995 and ISO3046
- I1995 and ISO 1346 conditions:
  - 25 °C (77 °F) air inlet temperature
  - 99 kPa (29.31 in. Hg) barometric pressure
  - 40 °C (104 °F) fuel inlet temperature
  - 0.853 fuel specific gravity @ 15  $^{\circ}$ C (60  $^{\circ}$ F)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced at any manner by operating characteristics of the vessel (free field temperature).

All values from current available data. Subject to manufacturing and measurement variations and to change without notice. Actual performance is subject to application and operation conditions outside of Zenoro control.

#### **RATINGS**

Marine generator: the marine generator engine rating is the power available under normal varying electrical load factors for an unlimited number of hours per year in commercial applications.

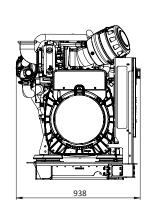
This rating incorporates a 10% overload capability, and conforms to ISO 8528 prime power. Average load over a 24-hour period shall not exceed 67% of the prime rating, of which no more than 2 hours are between 100% and 110% of the prime rating.

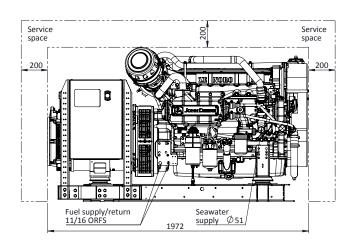
The marine generator rating is restricted to generator applications only. The criteria used to establish marine generator application ratings are the same used to establish industrial prime power generator application ratings.

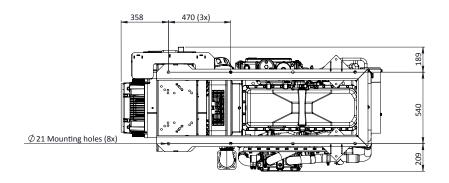


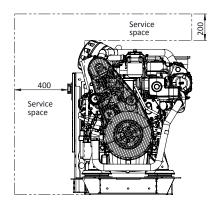


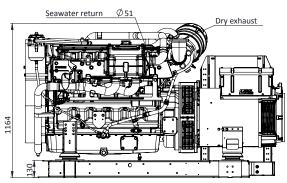
# **DIMENSIONS**











 $\label{eq:NOTE: Generator sets to be installed above waterline. If not consult factory. \\$ 

This drawing is provided for reference only and is not intended for installation purpose. Contact us either your local distributor for detailed information.

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