



# ZENORO HYBRID MARINE GENERATOR

# 6135SFM85 Variable Speed Marine Generator Set

371 - 408 ekW / 1200 - 2000 rpm

DIMENSIONS 2750 x 1330 x 1480 mm



WEIGHT dry weight 2750 kg



SOUND REDUCTION equal or > than 20 dB(A) at 1 meter free field conditions



**VIBRATIONS** 





# **MODEL: ZAJDRA408VHESE**



POWER 371 - 408 ekW



**EMISSION** 



IMO II / IMO III optional



COLOURS RAL 9010 or custom



aluminium modular design

#### **GENERATOR RATINGS PRIME**

Variable speed 1200 - 2000 rpm 100% power 371 ekW (rated genset power output) 110% power 408 ekW (overload, unlimited)

# **JOHN DEERE ENGINE SPECIFICATION**

# **INLINE 6 CYLINDERS, 4 CYCLE-DIESEL**

6135SFM85 Engine type 429 kWm Prime Power Emissions IMO Tier II Firing order 1-5-3-6-2-4 Displacement 13.5 L (824 cu. in.) Rated engine speed 2000 rpm Bore 132 mm (5.2 in.) Stroke 165 mm (6.5 in.) Aspiration

Turbocharged-aftercooled

Combustion Direct injection Governor

Heat exchanged refill capacity Cooling system

- Cooling system 43 L (11.35 US GAL) - Lube oil system 41 L (10.83 US GAL)

Coolant change interval Up to six yearsa or 6000 hours of operation with John Deere COOL-

GARD™ II Premix, COOL-GARD II PG Premix and COOL-GARD II Concen-

Oil change interval 375 hours with John Deere

Plus-50 II Oil & use of Low Sulphur

fuel < 1000 ppm Counter clockwise

Rotation (from flywheel end) Engine crankcase ventilation

Closed to eliminate room

system

contamination

# **ENGINE ELECTRICAL**

Battery voltage 24 volt isolated ground

Battery charging 100 amps

Battery recommendation Min. 24V@32 °F (0 °C) 750 amps

#### **COOLING SYSTEM**

Seawater pump Gear driven Max. seawater pump suction lift 3.0 m (10 ft)

Seawater pump flow 339 L/m (93 US GAL/m)

Seawater temp maximum engine in Ambient temperature max.

Fuel recommended EN 590 or ASTM D975 Fuel injection system Unit Injection

Recommended fuel line Inside diameter 9 mm Max. fuel inlet restriction 20 kPa Total fuel flow 187 I /hr Maximum fuel height above 2.4 m

transfer pump

**FUEL** 

Fuel pre-filter yard supply

Min. 30 micron. recom. 10 micron

50°C

# **OPERATION REQUIREMENTS**

# **AIR REQUIREMENTS**

Engine combustion air 38 m³/min max air intake restriction(dirty) 6.25 kPa Ventilation air flow required 62 m³/min Exhaust flow 82.66 m<sup>3</sup>/min

Exhaust temperature 388°C Maximum exhaust backpressure 7.5 kPa

# **FUEL CONSUMPTION**

Diesel fuel at 100% load 111 I /hr

All above values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.





#### ZENORO STANDARD FEATURES

- Engine marine white painted
- Single service side (oil filter, fuel filter & air filter)
- Double walled fuel lines + leak detection
- Steel foundation frame to support engine & electrical machine
- Integrated electrical ventilation fan
- Double pass air intake & outlet muffler boxes
- Approved vibration isolators
- Wet elbow through enclosure
- Emergency button
- ABS classification, other classification societies by option

# STANDARD ENGINE SAFETY SYSTEM

- Engine oil pressure low warning & shutdown
- Engine coolant temperature high warning & shutdown
- Engine coolant level low warning
- Wet exhaust elbow temperature high warning & shutdown
- Fuel oil leakage from double walled fuel lines warning
- Over speed shutdown
- Belt guard

# STANDARD INTERCONNECTIONS

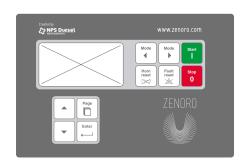
- Fuel connections, fuel inlet/outlet
- Seawater inlet pipe hose connection
- Seawater outlet via wet elbow
- Oil drain
- Opening for electrical machine leads
- Opening for battery cables

# STANDARD HIGH QUALITY HEAVY DUTY SOUND ENCLOSURE

- High quality modular sound enclosure with aluminium extrusion profiles
- RAL 9010 standard color, 2 layers powder coating, 70% gloss, minimum total layer thickness 120 micron measured according ISO 2808
- Easy built up & dismantle
- Heavy duty service panels, easily removable
- Non-combustible insulation material according IMO (oil & vapour proof)

# **ENGINE CONTROLLER PLATFORM FEATURES**

- Certified marine engine controller with redundant microprocessor based control for complete engine protection and control certified marine engine



# **DISPLAY / USER INTERFACE**

- Graphic 128 × 64 pixels display
- 2 languages, user changeable from PC; default English
- Buttons with mechanical feedback

#### **COMMUNICATION INTERFACES**

- Generator ready to start (pot. free contact)
- Engine running (pot. free contact)
- Common warning (pot. free contact)
- Common shutdown (pot. free contact)
- External variable speed setpoint command
- Modbus (RS 232)

# **ENGINE CONTROL & PARAMETERS**

- Engine fault code descriptions and codes
- Black out start, 3 start attempts
- Remote start & stop

Engine parameters are visualized on display and/or Modbus RS 232 as:

- Engine running hours
- Oil pressure
- Rpm
- Battery voltage
- Engine status
- Coolant temperature
- Engine load %
- Fuel consumption

# HISTORY LOGS

- Event based history (200 records)
- Reason, date and time + all important values are stored
- Battery backed-up RTC





# PERMANENT MAGNET MACHINE

Manufacturer Randax Pole number 8

Back-emf Voltage 440 V @ 2000 rpm

Rated Current 619 A
Winding connection Star-inside
Efficiency up to 97%
Min. PWM converter freq. 3 kHz
Coolant flow 12 L/min
Max. coolant temperature 45 °C
Insulation Class H

Bearing Double bearing design Coupling Flexible coupling

IP 55 Space heater\* 2 x 65 W

\*To be connected by yard

# PERMANENT MAGNET MACHINE FEATURES

- Water cooled
- Interior Permanent Magnet design
- High efficiency
- Compact & low weight
- One insulated bearing and grounded shaft
- Pt100 temperature sensor and 2 x PTC thermistor per winding
- Configurable as one 3 phase winding or two galvanically separated 3 phase windings
- Permanently greased bearings

# **GENERAL**

- Plastic wrap packing
- Manuals supplied in cd rom format with instruction, operation and maintenance manual (in PDF format only)
- Factory quality report

# **OPTIONAL**

- Dry exhaust + exhaust compensator with exhaust insulation
- Drip pan underneath oil & fuel filter(s)
- Engine coolant level low warning by Murphy gauge
- Engine oil temperature sensor warning & display
- Duplex fuel oil filter switchable
- Engine oil drain with hose & hand pump
- Sea water flow sensor
- Modbus converter for RS 485 protocol
- Optional Internet/Ethernet connection for remote monitoring
- Electric cable penetrations with Roxtec
- Outside muffler & water separator
- Other classification societies as Lloyds, GL-DNV, RINA
- Unit certificates for certain notations
- Manuals in hard copy format
- Electrical machine fitted with resolver or encoder
- Other electrical machine winding configuration to match different DC bus voltage level
- Integrated electrical machine cooling system with sea water heat exchanger

# **OPTIONAL EXHAUST AFTERTREATMENT SYSTEM**

- XEAMOS DPF Soot filter with electrical or fuel burner regeneration
- IMO Tier III compliant emissions with XEAMOS SCR (Selective Catalytic Reduction) system or combined SCR & DPF system

# REFERENCE CONDITIONS

- Rated speed and power
- Gross Power guaranteed within +/-5% at SAE J1995 and ISO3046
- J1995 and ISO 1346 conditions:
  - 25 °C (77 °F) air inlet temperature
  - 99 kPa (29.31 in. Hg) barometric pressure
  - 40 °C (104 °F) fuel inlet temperature
  - 0.853 fuel specific gravity @ 15 °C (60 °F)

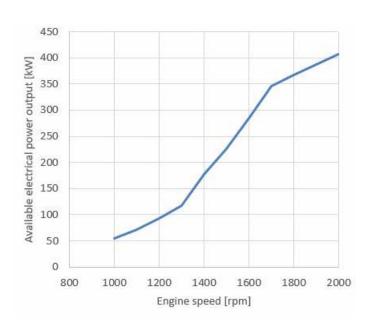
Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced at any manner by operating characteristics of the vessel (free field temperature).

All values from current available data. Subject to manufacturing and measurement variations and to change without notice.

Actual performance is subject to application and operation conditions outside of Zenoro control.

# **RATINGS**

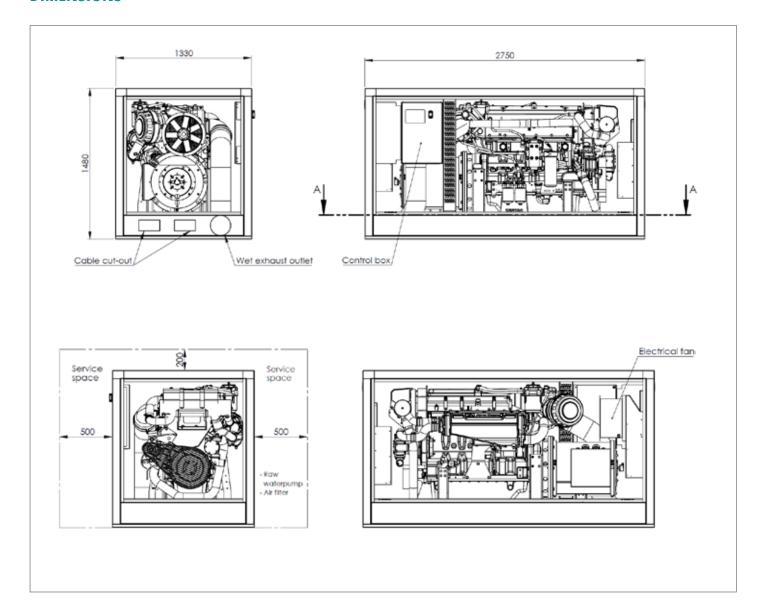
Propeller-law-operated main or auxiliary engine. Suitable for applications that typically operate between 2,000-4,000 hours per year and have load factors up to 55 percent with respect to the rated genset output. This rating is for applications that use full power for no more than 4 hours out of each 12 hours of operation. Certified according to ISO 8178 E3 test cycles.







# **DIMENSIONS**



NOTE: Generator sets to be installed above waterline. If not consult factory. Minimum space required to remove air panels 150 mm, non air panels 80 mm. This drawing is provided for reference only and is not intended for installation purpose. Contact us either your local distributor for detailed information.

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Edition 07-2022 ZAJDRA408VHESE