



ZENORO PREMIUM MARINE GENERATOR

6068AFM85 Marine Generator Set

99 ekW / 50 Hz / 1500 rpm

DIMENSIONS 2160 x 1080 x 1180 mm



WEIGHT dry weight 1700 kg



SOUND REDUCTION equal or > than 20 dB(A) at 1 meter free field conditions









Model: ZAIDLS0995HESE



POWER

99 ekW / 400 V / 50 Hz



EMISSION





COLOURS RAL 9010 or custom

micron, recom. 10 micron



modular design

GENERATOR RATINGS PRIME (KVA AT POWER FACTOR 0.8)

Voltage	Phase	Amps	ekW / kVA
400 / 230	3	178	99 / 123.75
380 / 220	3	188	99 / 123.75
415 / 240	3	172	99 / 123.75

IOHN DEERE ENGINE SPECIFICATION

INLINE 6 CYLINDERS, 4 CYCLE-DIESEL

6068AFM85 Engine type Prime Power 129 kWm

Emission IMO exempted < 130 kW

Firing order 1-5-3-6-2-4 6.8 L (415 cu. in.) Displacement Rated engine speed 1500 rpm Bore 107 mm (4.21 in.) Stroke 127 mm (5.00 in.)

Turbocharged-aftercooled Aspiration Combustion Direct injection

Governor Electronic Cooling system Heat exchanged

Refill capacity

- Cooling system 38 L (10.04 US GAL) - Lube oil system 19 L (5.02 US GAL)

Coolant change interval Up to six years or 6000 hours of ope-

ration with John Deere COOL-GARD™ II Premix, COOL-GARD II PG Premix and COOL-GARD II Concentrate.

Oil change interval 375 hours with John Deere "Plus-50 Oils" & use of Low Sulphur fuel <1000 ppm.

Rotation (from flywheel end) Counter clockwise

Closed to eliminate engine room Engine crankcase ventilation

contamination system

ENGINE ELECTRICAL

Battery voltage 24 volt isolated ground

Battery charging 50 amps 925 CCA Battery recommendation

COOLING SYSTEM

Seawater pump	Gear driven impeller type
Max. seawater pump suction lift	3.0 m (10 ft)
Seawater pump flow	140 L/m (36.98 US GAL/m)
Sea water temp maximum engine in	32 °C

FUEL

Fuel recommended EN 590 or ASTM D975 Fuel injection system **HPCR** Recommended fuel line inside diameter 7 mm* *Max. fuel inlet restriction 20 kPa Total fuel flow 162 L/hr (42.8 US GAL/hr) Maximum fuel height above transfer pump 2.4 m Fuel pre-filter Yard supply min. 30

OPERATION REQUIREMENTS

AIR REQUIREMENTS

Engine combustion air 9.2 m³/min Max air intake restriction (dirty) 6.25 kPa 45 °C Ambient temperature max. Cooling air flow required for generator 24 m³/min set at 45 °C Exhaust flow 21.1 m³/min Exhaust temperature max thd Maximum exhaust backpressure 7.5 kPA with exhaust after treatment 15 kPA

FUEL CONSUMPTION

consumption at % elec	trical load and powerfactor 1
27.6 L/hr	(7.3 US GAL/hr)
21.2 L/hr	(5.6 US GAL/hr)
14.8 L/hr	(3.9 US GAL/hr)
8.6 L/hr	(2.3 US GAL/hr)
	27.6 L/hr 21.2 L/hr 14.8 L/hr

All above values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.





ZENORO STANDARD FEATURES

- Engine and alternator marine white painted
- Single service side (oil filter, fuel filter & air filter)
- Double walled fuel lines + leak detection
- Steel frame to support engine & alternator
- Approved vibration isolators
- Wet elbow inside enclosure 6 inch connection for optimum installation
- Junction box & controller box in one piece, central service connector
- Emergency button
- ABS, BV, RINA classification, other classification societies by option

STANDARD ENGINE SAFETY SYSTEM

- Engine oil pressure low warning & shutdown
- Engine coolant temperature high warning & shutdown
- Engine coolant level low warning
- Wet exhaust elbow temperature high warning & shutdown
- Fuel oil leakage from double walled fuel line warning
- Over speed shutdown
- Belt guard

STANDARD POSITION OF INTERCONNECTIONS

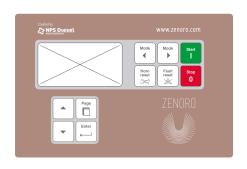
- Fuel connections, fuel inlet/outlet
- Seawater inlet pipe hose connection + rubber seals
- Seawater outlet via wet elbow and penetration in sound enclosure
- Oil drain
- Opening for AC-load leads
- Opening for battery cables

STANDARD HIGH QUALITY HEAVY DUTY SOUND ENCLOSURE

- High quality modular sound enclosure with aluminium extrusion profiles & standard zincor panels
- RAL 9010 standard color, 2 layers powder coating
- Easily built up & dismantle
- Heavy duty service panels, easy removable
- Non-combustible insulation material according IMO (oil & vapour proof)
- Separate generator & engine compartment

ENGINE CONTROLLER PLATFORM FEATURES

- Certified marine engine controller with redundant microprocessor based control for complete engine protection and control
- Engine settings available for droop load sharing either isochronous load sharing



DISPLAY / USER INTERFACE

- Graphic 128 × 64 pixels display
- English language
- Buttons with mechanical feedback

COMMUNICATION INTERFACES

- Engine speed up/down voltage or current controlled
- Generator ready to start (pot. free contact)
- Engine running (pot. free contact)
- Common warning (pot. free contact)
- Common shutdown (pot. free contact)

ENGINE CONTROL & PARAMETERS

- Black out start, 3 start attempts
- Remote start & stop
- Engine parameters are visualized on display and/or Modbus RS 232 as:
 - Engine running hours
 - Engine status
 - Oil pressure
 - Coolant temperature
 - Rpm
 - Engine load in %
- Battery voltage
- Fuel consumption

HISTORY LOGS

- Event based history
- Reason, date and time + all important values are stored
- Battery backed-up RTC

IMPORTANT

- Engine controller only, no generator protection, no voltage & power & current measurements.
- No paralleling functions. Yard responsibility





ALTERNATOR SPECIFICATION

Manufacturer Leroy Somer
Type LSAM44.3 M8
Electrical output 99 ekW / 123.75 kVA

Power factor 0.8

Automatic Voltage Regulator D350 digital AVR

Regulation accuracy (+/- 0.25%)

Type of regulation AREP
Temp Rise 115 °C
Insulation Class H

Bearing Single roller bearing Coupling Flexible disc

P 23

space heater* 125 W / 230 - 240 VAC

*To be connected & switched by yard

ALTERNATOR FEATURES

- Compact & low weight
- Standard 12 wire re-connectable winding, 3-phase brushless, 2/3 pitch windings
- High efficiency
- Short circuit current up to 300% of rated current for 10 seconds
- Permanently greased bearings up to 20,000 h

GENERAL

- Plastic wrap packing
- Manuals supplied in digital format with instruction, operating and maintenance manual (in PDF format only)
- Factory quality report

OPTIONAL

- Drip pan underneath fuel filter(s)
- Engine coolant level low warning by Murphy gauge
- Engine oil temperature sensor warning & display
- Duplex fuel oil filter switchable
- Dry exhaust
- Engine oil drain with hose & hand pump
- Seawater flow sensor
- Modbus converter for RS 485 protocol
- Circuit breaker (motorized)
- Optional Internet/Ethernet connection for remote monitoring
- Electric cable penetrations with Roxtec
- Siphon break
- Muffler & water separator (external or integrated)
- PTO (power take off front)
- Other Classification societies as Lloyds, GL-DNV
- Unit certificates for certain notations
- Manuals in hard copy format
- Leroy Somer equipped with D-510 digital Automatic Voltage Regulator (AVR)
- Stainless steel base
- Sound enclosure with aluminium panels
- Double elastic mounts (2 layers)

OPTIONAL EXHAUST AFTER TREATMENT SYSTEM

Zero Soot System fuel burner either electrical regenerated, for details see www.xeamos.com

Exhaust after treatment can be integrated on top of the sound enclosure. If applicable fuel set & blower will be mounted inside sound enclosure.

REFERENCE CONDITIONS

- Rated speed and power
- Gross Power guaranteed within +/-5% at SAE J1995 and ISO3046
- J1995 and ISO 1346 conditions:
- 25 °C (77 °F) air inlet temperature
- 99 kPa (29.31 in. Hg) barometric pressure
- 40 °C (104 °F) fuel inlet temperature
- 0.853 fuel specific gravity @ 15 °C (60 °F)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced at any manner by operating characteristics of the vessel (free field temperature).

All values from current available data. Subject to manufacturing and measurement variations and to change without notice. Actual performance is subject to application and operation conditions outside of Zenoro control.

RATINGS

Marine generator: the marine generator engine rating is the power available under normal varying electrical load factors for an unlimited number of hours per year in commercial applications.

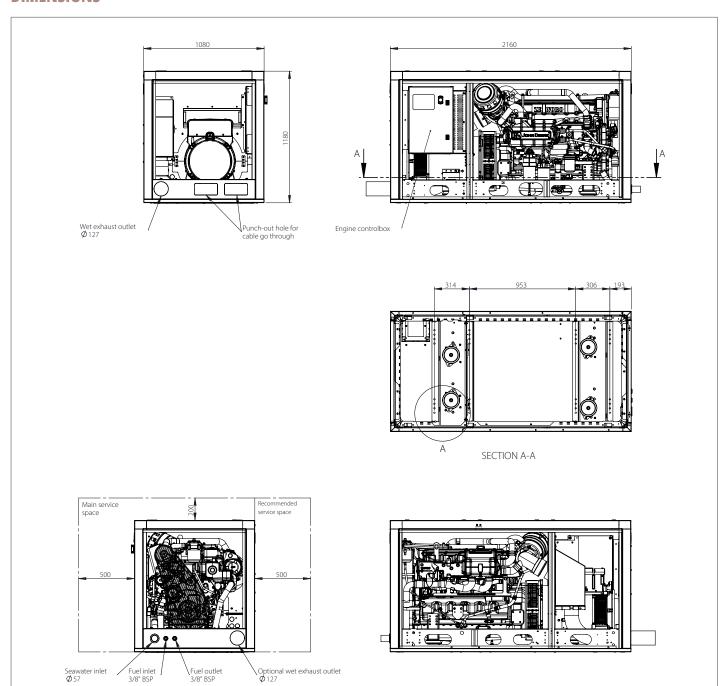
This rating incorporates a 10% overload capability, and conforms to ISO 8528 prime power. Average load over a 24-hour period shall not exceed 67% of the prime rating, of which no more than 2 hours are between 100% and 110% of the prime rating.

The marine generator rating is restricted to generator applications only. The criteria used to establish marine generator application ratings are the same used to establish industrial prime power generator application ratings.





DIMENSIONS



NOTE: Generator sets to be installed above waterline. If not consult factory. Minimum space required to remove air panels 200 mm, non air panels 80 mm. This drawing is provided for reference only and is not intended for installation purpose. Contact us either your local distributor for detailed information.

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