

ZENORO PREMIUM MARINE GENERATOR

6135AFM85 Marine Generator Set

250 ekW / 50 Hz / 1500 rpm

Xeamos DEATS-FB 2-4-110

Model: ZAJDLS2505HESE

DIMENSIONS
 3000 x 1380 x 2239 mm



WEIGHT
 dry weight 4750 kg



SOUND REDUCTION
 equal or > than 20 dB(A) at
 1 meter free field conditions



VIBRATIONS
 yacht standard



POWER
 250 ekW / 400 V / 50 Hz



EMISSION IMO II
 NOx Certification IMO II & III
 PM reduction >97% (measured as PM 10)



COLOURS
 RAL 9010 or custom



ENCLOSURE
 modular design

Exhaust sound attenuation DPF/SCR
 35 dB(A)+/-3

GENERATOR RATINGS PRIME (KVA AT POWER FACTOR 0.8)

Voltage	Phase	Amps	ekW / kVA
400 / 230	3	451	250 / 312.5
380 / 220	3	474	250 / 312.5
415 / 240	3	434	250 / 312.5

JOHN DEERE ENGINE SPECIFICATION

INLINE 6 CYLINDERS, 4 CYCLE-DIESEL

Engine type	6135AFM85
Prime Power	278 kWm
Emission	IMO Tier II
Firing order	1-5-3-6-2-4
Displacement	13.5 L (824 cu. in.)
Rated engine speed	1500 rpm
Bore	132 mm (5.2 in.)
Stroke	165 mm (6.5 in.)
Aspiration	Turbocharged-aftercooled
Combustion	Direct injection
Governor	Electronic
Cooling system	Heat exchanged
Refill capacity	
- Cooling system	43 L (11.35 US GAL)
- Lube oil system	41 L (10.83 US GAL)
Coolant change interval	Up to six years or 6000 hours of operation with John Deere COOL-GARD™ II Premix, COOL-GARD II PG Premix and COOL-GARD II Concentrate.
Oil change interval	375 hours with John Deere "Plus-50 Oils" & use of Low Sulphur fuel <1000 ppm.
Rotation (from flywheel end)	Counter clockwise
Engine crankcase ventilation system	Closed to eliminate engine room contamination

ENGINE ELECTRICAL

Battery voltage	24 volt isolated ground
Battery charging	100 amps
Battery recommendation	Min.: 24V@32 °F (0 °C) 750 amps

COOLING SYSTEM

Seawater pump	Gear driven impeller type
Max. seawater pump suction lift	3.0 m (10 ft)
Seawater pump flow	353 L/m (93 US GAL/m)
Sea water temp maximum engine in	32 °C

FUEL

Fuel recommended	EN 590 or ASTM D975
Fuel injection system	Unit Injection
Recommended fuel line inside diameter	11 mm*
*Max. fuel inlet restriction	30 kPa
Total fuel flow	417 L/hr (110.2 US GAL/hr)
Maximum fuel height above transfer pump	2.88 m
Fuel pre-filter yard supply	Min. 30 micron, recom. 10 micron

OPERATION REQUIREMENTS

AIR REQUIREMENTS

Engine combustion air	27.6 m³/min
Max air intake restriction (dirty)	6.25 kPa
Ambient temperature max.	45 °C
Cooling air flow required for generator	66 m³/min set at 45 °C
Exhaust flow	62 m³/min
Exhaust temperature max	427 °C
Maximum exhaust backpressure	7.5 kPa
- with exhaust aftertreatment	15 kPa

FUEL CONSUMPTION

Diesel fuel consumption at % load		
100%	73.3 L/hr	(19.4 US GAL/hr)
75%	56.1 L/hr	(14.8 US GAL/hr)
50%	38.4 L/hr	(10.2 US GAL/hr)
25%	20.5 L/hr	(5.4 US GAL/hr)

All above values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.



ZENORO STANDARD FEATURES

- Engine and alternator marine white painted
- Service side with oil filter & fuel filter(s)
- Steel frame to support engine & alternator
- Approved vibration isolators
- Dry exhaust to Exhaust After Treatment System
- Junction box & controller box in one piece, central service connector
- Emergency button
- ABS, BV, RINA classification, other classification societies by option

STANDARD ENGINE SAFETY SYSTEM

- Engine oil pressure low warning & shutdown
- Engine coolant temperature high warning & shutdown
- Engine coolant level low warning
- Over speed shutdown
- Belt guard

STANDARD POSITION OF INTERCONNECTIONS

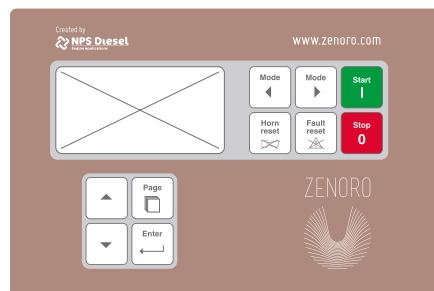
- Fuel connections, fuel inlet/outlet
- Seawater inlet pipe hose connection + rubber seals
- Seawater outlet via pipe hose connection + rubber seals
- Oil drain
- Opening for AC-load leads
- Opening for battery cables

STANDARD HIGH QUALITY HEAVY DUTY SOUND ENCLOSURE

- High quality modular sound enclosure with aluminium extrusion profiles & standard zincor panels
- RAL 9010 standard color , 2 layers powder coating
- Easily built up & dismantle
- Heavy duty service panels, easy removable
- Non-combustible insulation material according IMO (oil & vapour proof)
- Separate generator & engine compartment

ENGINE CONTROLLER PLATFORM FEATURES

- Certified marine engine controller with redundant microprocessor based control for complete engine protection and control
- Engine settings available for droop load sharing either isochronous load sharing



DISPLAY / USER INTERFACE

- Graphic 128 × 64 pixels display
- English language
- Buttons with mechanical feedback

COMMUNICATION INTERFACES

- Engine speed up/down voltage or current controlled
- Generator ready to start (pot. free contact)
- Engine running (pot. free contact)
- Common warning (pot. free contact)
- Common shutdown (pot. free contact)

ENGINE CONTROL & PARAMETERS

- Black out start, 3 start attempts
- Remote start & stop
- Engine parameters are visualized on display and/or Modbus RS 232 as:
 - Engine running hours
 - Engine status
 - Oil pressure
 - Coolant temperature
 - Rpm
 - Engine load in %
 - Battery voltage
 - Fuel consumption

HISTORY LOGS

- Event based history
- Reason, date and time + all important values are stored
- Battery backed-up RTC

IMPORTANT

- Engine controller only, no generator protection, no voltage & power & current measurements.
- No paralleling functions. Yard responsibility



ALTERNATOR SPECIFICATION

Manufacturer	Leroy Somer
Type	LSAM47.2 VS2
Electrical output	250 ekW / 250 - 312,5 kVA
Power factor	0.8
Automatic Voltage Regulator	D350 digital AVR
	Regulation accuracy (+/- 0,25%)
Type of regulation	AREP
Temp Rise	115 °C
Insulation Class	H
Bearing	Single roller bearing
Coupling	Flexible disc
IP	23
Space heater*	250 W / 230 - 240 VAC

*To be connected & switched by yard

ALTERNATOR FEATURES

- Compact & low weight
- Standard 12 wire re-connectable winding, 3-phase brushless, 2/3 pitch windings
- High efficiency
- Short circuit current up to 300% of rated current for 10 seconds
- Permanently greased bearings up to 20,000 h

GENERAL

- Plastic wrap packing
- Manuals supplied in digital format with instruction, operating and maintenance manual (in PDF format only)
- Factory quality report

OPTIONAL

- Wet mixer loose supply & sensor for high exhaust temperature
- Drip pan underneath oil & fuel filter(s)
- Engine coolant level low warning by Murphy gauge
- Engine oil temperature sensor warning & display
- Duplex fuel oil filter switchable
- Engine oil drain with hose & hand pump
- Seawater flow sensor
- Modbus converter for RS 485 protocol
- Optional Internet/Ethernet connection for remote monitoring
- Electric cable penetrations with Rextec
- Muffler & water separator (external)
- PTO (power take off front)
- Other Classification societies as Lloyds, GL-DNV
- Unit certificates for certain notations
- Manuals in hard copy format
- Leroy Somer equipped with D-510 digital Automatic Voltage Regulator (AVR)
- Stainless steel baseplate for single elastic mounting
- Sound enclosure with aluminium panels
- Double elastic mounts (2 layers)

EXHAUST AFTER TREATMENT SYSTEM

- Xeamos DEATS-FB 2-4-110
- Integrated Dual (SCR and SOOT filter) Exhaust Aftertreatment System (DEATS)
- Fuel burner regeneration
- NOx sensor
- For system details, see www.xeamos.com

INTEGRATION DEATS

Proper engineered carrying frame in Sound enclosure to carry housing DPF + SCR reactor / silencer (combined)

- Esthetic design
- Custom exhaust compensator
- Elastic mounts

Mounted inside the sound enclosure:

- Air blower set for burner including piping
- Fuel pump set & fuel lines to burner

Junction c.q. terminal box can be mounted on top of the sound enclosure:

- For component details, see www.Xeamos.com

REFERENCE CONDITIONS

- Rated speed and power
- Gross Power guaranteed within +/-5% at SAE J1995 and ISO3046
- J1995 and ISO 1346 conditions:
 - 25 °C (77 °F) air inlet temperature
 - 99 kPa (29.31 in. Hg) barometric pressure
 - 40 °C (104 °F) fuel inlet temperature
 - 0.853 fuel specific gravity @ 15 °C (60 °F)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced at any manner by operating characteristics of the vessel (free field temperature).

All values from current available data. Subject to manufacturing and measurement variations and to change without notice. Actual performance is subject to application and operation conditions outside of Zenoro control.

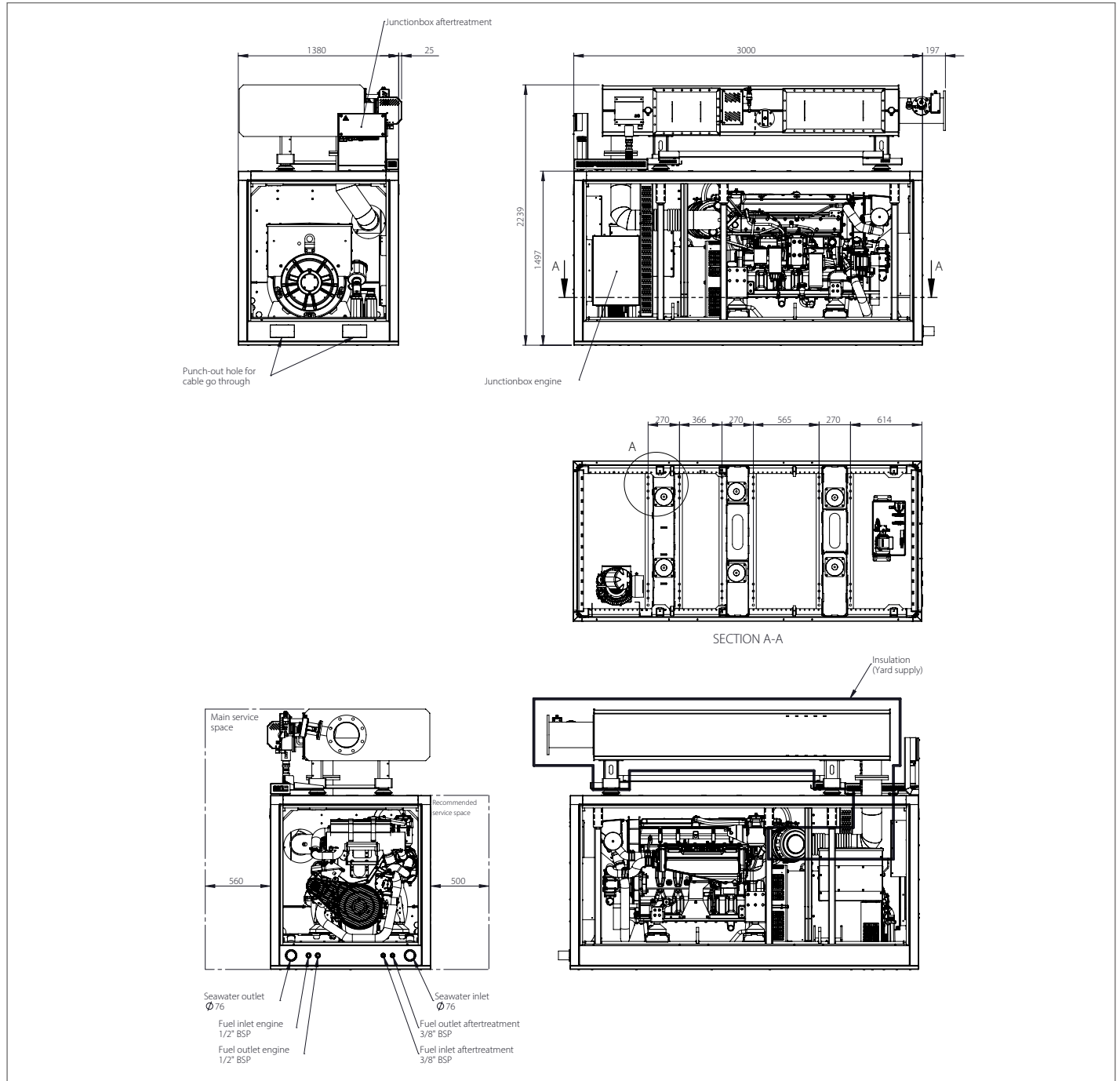
RATINGS

Marine generator: the marine generator engine rating is the power available under normal varying electrical load factors for an unlimited number of hours per year in commercial applications.

This rating incorporates a 10% overload capability, and conforms to ISO 8528 prime power. Average load over a 24-hour period shall not exceed 67% of the prime rating, of which no more than 2 hours are between 100% and 110% of the prime rating.

The marine generator rating is restricted to generator applications only. The criteria used to establish marine generator application ratings are the same used to establish industrial prime power generator application ratings.

DIMENSIONS



NOTE: Generator sets to be installed above waterline. If not consult factory. Minimum space required to remove air panels 200 mm, non air panels 80 mm. This drawing is provided for reference only and is not intended for installation purpose. Contact us either your local distributor for detailed information.

ZENORO | De Hammen 1 | 5371 MK Ravenstein | The Netherlands | +31 (0)486 201 600 | info@zenoro.com | www.zenoro.com

Edition 202-08
AJDLS2505HIESE



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MARINE GENERATORS**