



## ZENORO ESSENTIAL MARINE GENERATOR

## 4045TFM85 Marine Generator Set

65 ekW / 60 Hz / 1800 rpm

DIMENSIONS 1754 x 840 x 1046 mm



WEIGHT dry weight 1115 kg



SOUND REDUCTION yacht standard



**VIBRATIONS** yacht standard



# **Model: ZBIDMG0656HESE**



POWER

65 ekW / 220 V / 60 Hz



**EMISSION** IMO exempted



COLOURS RAL 9010



modular design

## GENERATOR RATINGS PRIME (KVA AT POWER FACTOR 0.8)

Phase Voltage Amps ekW / kVA 220 3 213 55 / 81.25

## **JOHN DEERE ENGINE SPECIFICATION**

## **INLINE 4 CYLINDERS, 4 CYCLE-DIESEL**

Engine type 4045TFM85 Prime Power 74 kWm IMO exempted Emission Firing order 1-3-4-2

Displacement 4.5 L (275 cu. in.) Rated engine speed 1800 rpm 106 mm (4.17 in.) Bore Stroke 127 mm (5.00 in.) Aspiration Turbocharged Combustion Direct injection Electronic Governor Cooling system Heat exchanged

Refill capacity

Oil change interval

- Cooling system 14 L (3.7 US GAL) - Lube oil system 15 L (3.96 US GAL)

Coolant change interval Up to six years or 6000 hours of operation with John Deere COOL-GARD™

II Premix, COOL-GARD II PG Premix and COOL-GARD II Concentrate. 375 hours with John Deere "Plus-50 Oils" & use of Low

Sulphur fuel <1000 ppm. Rotation (from flywheel end) Counter clockwise

Engine crankcase ventilation Closed to eliminate engine room

contamination system

## **ENGINE ELECTRICAL**

Battery voltage 24 volt isolated ground

Battery charging 50 amps 625 CCA Battery recommendation

#### **COOLING SYSTEM**

Seawater pump Gear driven impeller type Max. seawater pump suction lift 3.0 m (10 ft) 90 L/m (24 US GAL/m)

Seawater pump flow Sea water temp maximum engine in

micron, recom. 10 micron

#### **FUEL**

Fuel recommended EN 590 or ASTM D975 Fuel injection system **HPCR** 5 mm\* Recommended fuel line inside diameter \*Max. fuel inlet restriction 20 kPa

Total fuel flow 74 L/hr (19.5 US GAL/hr)

Maximum fuel height above transfer pump 2.4 m Yard supply min. 30

Fuel pre-filter

# **OPERATION REQUIREMENTS**

#### **AIR REQUIREMENTS**

Engine combustion air 6.1 m<sup>3</sup>/min 6.25 kPa Max air intake restriction (dirty) Cooling air flow required for generator tbd Exhaust flow 14.74 m<sup>3</sup>/min Exhaust temperature max. 452 °C Ambient temperature max. 45 °C Maximum exhaust backpressure 7.5 kPA

#### **FUEL CONSUMPTION**

Diesel fuel consumption at % load		
100%	20.8 L/hr	(5.5 US GAL/hr)
75%	16.4 L/hr	(4.3 US GAL/hr)
50%	10.8 L/hr	(2.9 US GAL/hr)
25%	6.5 L/hr	(1.7 US GAL/hr)

All above values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.





#### ZENORO STANDARD FEATURES

- Engine and alternator marine white painted
- Single service side (oil filter, fuel filter & air filter)
- Steel frame to support engine & alternator
- Approved vibration isolators
- Wet elbow through enclosure 4 inch connection
- Junction box & controller box in one piece, central service connector
- Emergency button
- ABS, RINA Marine practice

#### STANDARD ENGINE SAFETY SYSTEM

- Horn for alarm warnings
- Engine oil pressure low warning & shutdown
- Engine coolant temperature high warning & shutdown
- Loss of coolant warning
- Over speed shutdown
- Wet exhaust elbow temperature high warning
- Belt guard

#### STANDARD POSITION OF INTERCONNECTIONS, SEE DRAWING

- Fuel connections, fuel inlet/outlet
- Seawater inlet pipe hose connection
- Seawater outlet via wet elbow
- Oil drain
- Opening for AC-load leads
- Opening for battery cables

## STANDARD QUALITY SOUND ENCLOSURE

- Sound enclosure with aluminium extrusion profiles
- Standard design, easy built up & breakdown.
- Zincor service panels, easy removable
- Sound insulation material, top layer oil and vapour proof, high temperature resistent.
- White RAL 9010, powder coating, Zenoro standard.
- Separate generator compartment & engine compartment to force radiated heat through enclosure.

## **ENGINE CONTROLLER PLATFORM FEATURES**

- Marine practice engine controller for complete engine protection and control
- Engine settings available for droop load sharing either isochronous load sharing



#### **DISPLAY / USER INTERFACE**

- Graphic 128 × 64 pixels display
- English language
- Buttons with mechanical feedback

#### **ENGINE CONTROL & PARAMETERS**

- Vital engine parameters are visualized on display and/or Modbus RS 232
- Remote start & stop

#### **COMMUNICATION INTERFACES**

- Engine speed up/down voltage or current controlled
- Generator running
- Common warning
- Common shutdown

#### **HISTORY LOGS**

- Real time clock and event history log

#### **IMPORTANT**

- Engine controller only, no generator protection, no voltage & power & current measurements.
- No paralleling functions. Yard responsibility





#### **ALTERNATOR SPECIFICATION**

Electrical output 65 ekW / 81.25 kVA

Power factor 0.8

Voltage regulator D350 digital automatic voltage

regulator (AVR) Regulation accuracy

(+/- 0.25%)

Type of regulation AREP
Temp Rise 115 °C
Insulation Class H

Bearing Single roller bearing

Coupling Flexible disc

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Space heater\* 125 W / 230 - 240 VAC

Droopkit for parallel operations \*To be connected & switched by yard

## **ALTERNATOR FEATURES**

- Compact & low weight
- Standard 12 wire re-connectable winding, 3-phase brushless, 2/3 pitch windings
- High efficiency
- Short circuit current up to 300% of rated current for 10 seconds
- Permanently greased bearings up to 40,000 h

#### **GENERAL**

- Plastic wrap packing
- Manuals supplied in digital format with instruction, operating and maintenance manual (in PDF format only)
- Factory quality report

### **OPTIONAL**

- Double walled fuel lines & leak detection
- Dry exhaust
- Seawater flow sensor
- Outside muffler & water separator
- Classification societies as ABS & RINA, others on request
- Modbus converter for RS232 to RS 485 protocol for long distance
- Breaker integrated in design of alternator. Non-motorised, manual breaker function intended for protection of generator back end only
- SOLAS engine kit 4045TFM85 metal parts, single fuel filter only
- Water in fuel sensor
- Priming fuel pump 24 V (loose supply)
- Wet exhaust elbow opposite direction

## REFERENCE CONDITIONS

- Rated speed and power
- Gross power guaranteed within +/-5% at SAE J1995 and ISO3046
- J1995 and ISO 1346 conditions:
- 25 °C (77 °F) air inlet temperature
- 99 kPa (29.31 in. Hg) barometric pressure
- 40 °C (104 °F) fuel inlet temperature
- 0.853 fuel specific gravity @ 15 °C (60 °F)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced at any manner by operating characteristics of the vessel (free field temperature).

All values from current available data. Subject to manufacturing and measurement variations and to change without notice. Actual performance is subject to application and operation conditions outside of Zenoro control.

#### **RATINGS**

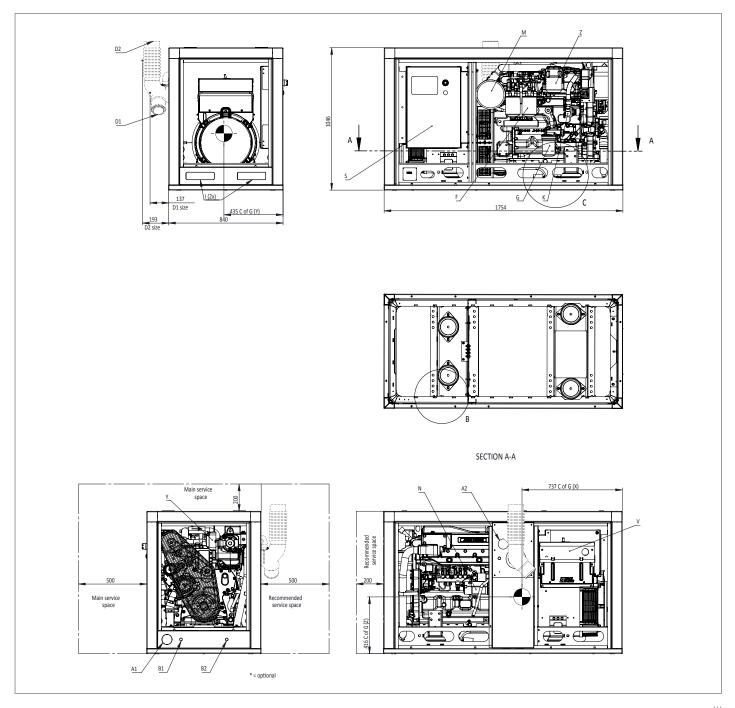
Marine generator: the marine generator engine rating is the power available under normal varying electrical load factors for an unlimited number of hours per year in commercial applications.

This rating incorporates a 10% overload capability, and conforms to ISO 8528 prime power. Average load over a 24-hour period shall not exceed 67% of the prime rating, of which no more than 2 hours are between 100% and 110% of the prime rating.

The marine generator rating is restricted to generator applications only. The criteria used to establish marine generator application ratings are the same used to establish industrial prime power generator application ratings.







NOTE: Generator sets to be installed above waterline. If not consult factory. Minimum space required to remove air panels 150 mm, non air panels 80 mm. This drawing is provided for reference only and is not intended for installation purpose. Contact us either your local distributor for detailed information.

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2023-06 ZBJDMG0656HESE