


## ZENORO PREMIUM MARINE GENERATOR


### 6068AFM85 Marine Generator Set

118 ekW / 50 Hz / 1500 rpm

XEAMOS model EH 38

DIMENSIONS   
 2160 x 1080 x 1180 mm


WEIGHT   
 dry weight 2200 kg

SOUND REDUCTION   
 equal or > than 20 dB(A) at  
 1 meter free field conditions

VIBRATIONS   
 yacht standard




**Model: ZAJDLS1185HESE**

 POWER  
 118 ekW / 400 V / 50 Hz

 EMISSION  
 IMO exempted < 130 kW

 COLOURS  
 RAL 9010 or custom

 ENCLOSURE  
 modular design  
 PM reduction >97% (measured as PM 10)  
 Exhaust sound attenuation DPF  
 25 dB(A)+/-3

### GENERATOR RATINGS PRIME (KVA AT POWER FACTOR 0.8)

Voltage	Phase	Amps	ekW / kVA
400 / 230	3	213	118 / 147.5
380 / 220	3	224	118 / 147.5
415 / 240	3	205	118 / 147.5

### COOLING SYSTEM

Seawater pump	Gear driven impeller type
Max. seawater pump suction lift	3.0 m (10 ft)
Seawater pump flow	162 L/m (43 US GAL/m)
Sea water temp maximum engine in	32 °C

## JOHN DEERE ENGINE SPECIFICATION

### INLINE 6 CYLINDERS, 4 CYCLE-DIESEL

Engine type	6068AFM85
Prime Power	129 kWm
Emission	IMO exempted < 130 kW
Firing order	1-5-3-6-2-4
Displacement	6.8 L (415 cu. in.)
Rated engine speed	1500 rpm
Bore	107 mm (4.21 in.)
Stroke	127 mm (5.00 in.)
Aspiration	Turbocharged-air to coolant after cooled
Combustion	Direct injection
Governor	Electronic
Cooling system	Heat exchanged
Refill capacity	
- Cooling system	38 L (10.04 US GAL)
- Lube oil system	19 L (5.02 US GAL)
Coolant change interval	Up to six years or 6000 hours of operation with John Deere COOL-GARDTM II Premix, COOL-GARD II PG Premix and COOL-GARD II Concentrate.
Oil change interval	375 hours with John Deere "Plus-50 Oils" & use of Low Sulphur fuel <1000 ppm.
Rotation (from flywheel end)	Counter clockwise
Engine crankcase ventilation system	Closed to eliminate engine room contamination

### FUEL

Fuel recommended	EN 590 or ASTM D975
Fuel injection system	HPCR
Recommended fuel line inside diameter	7 mm*
*Max. fuel inlet restriction	20 kPa
Total fuel flow	162 L/hr (42.8 US GAL/hr)
Maximum fuel height above transfer pump	2.4 m
Fuel pre-filter	Yard supply min. 30 micron, recom. 10 micron

## OPERATION REQUIREMENTS

### AIR REQUIREMENTS

Engine combustion air	9.2 m <sup>3</sup> /min
Max air intake restriction (dirty)	6.25 kPa
Ambient temperature max.	45 °C
Cooling air flow required for generator	24 m <sup>3</sup> /min set at 45 °C
Exhaust flow	21.1 m <sup>3</sup> /min
Exhaust temperature max	439 °C
Maximum exhaust backpressure	7.5 kPa
- with exhaust aftertreatment	15 kPa

### FUEL CONSUMPTION

Diesel fuel consumption at % load		
100%	33.8 L/hr	(8.9 US GAL/hr)
75%	25.9 L/hr	(6.8 US GAL/hr)
50%	17.3 L/hr	(4.6 US GAL/hr)
25%	10.2 L/hr	(2.7 US GAL/hr)

All above values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.

### ENGINE ELECTRICAL

Battery voltage	24 volt isolated ground
Battery charging	50 amps
Battery recommendation	925 CCA

## ZENORO STANDARD FEATURES

- Engine and alternator marine white painted
- Single service side (oil filter, fuel filter & air filter)
- Double walled fuel lines + leak detection
- Steel frame to support engine & alternator
- Approved vibration isolators
- Dry exhaust compensator
- Junction box & controller box in one piece, central service connector
- Emergency button
- ABS, BV, RINA classification, other classification societies by option

## STANDARD ENGINE SAFETY SYSTEM

- Engine oil pressure low warning & shutdown
- Engine coolant temperature high warning & shutdown
- Engine coolant level low warning
- Wet exhaust elbow temperature high warning & shutdown
- Fuel oil leakage from double walled fuel line warning
- Over speed shutdown
- Belt guard

## STANDARD POSITION OF INTERCONNECTIONS

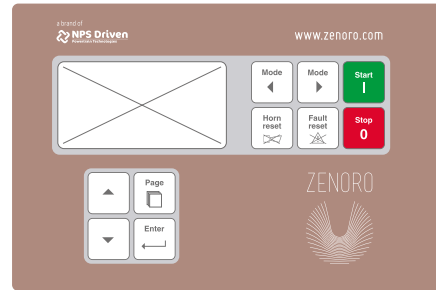
- Fuel connections, fuel inlet/outlet
- Seawater inlet/outlet pipe hose connection + rubber seals
- Seawater outlet via wet elbow and penetration in sound enclosure
- Oil drain
- Opening for AC-load leads
- Opening for battery cables

## STANDARD HIGH QUALITY HEAVY DUTY SOUND ENCLOSURE

- High quality modular sound enclosure with aluminium extrusion profiles & standard zincor panels
- RAL 9010 standard color, 2 layers powder coating
- Easily built up & dismantle
- Heavy duty service panels, easy removable
- Non-combustible insulation material according IMO (oil & vapour proof)
- Separate generator & engine compartment

## ENGINE CONTROLLER PLATFORM FEATURES

- Certified marine engine controller with redundant microprocessor based control for complete engine protection and control
- Engine settings available for droop load sharing either isochronous load sharing



## DISPLAY / USER INTERFACE

- Graphic 128 × 64 pixels display
- English language
- Buttons with mechanical feedback

## COMMUNICATION INTERFACES

- Engine speed up/down voltage or current controlled
- Generator ready to start (pot. free contact)
- Engine running (pot. free contact)
- Common warning (pot. free contact)
- Common shutdown (pot. free contact)

## ENGINE CONTROL & PARAMETERS

- Black out start, 3 start attempts
- Remote start & stop
- Engine parameters are visualized on display and/or Modbus RS 232 as:
  - Engine running hours
  - Engine status
  - Oil pressure
  - Coolant temperature
  - Rpm
  - Engine load in %
  - Battery voltage
  - Fuel consumption

## HISTORY LOGS

- Event based history
- Reason, date and time + all important values are stored
- Battery backed-up RTC

## IMPORTANT

- Engine controller only, no generator protection, no voltage & power & current measurements.
- No paralleling functions. Yard responsibility

## ALTERNATOR SPECIFICATION

Manufacturer	Leroy Somer
Type	LSAM46.3 S2
Electrical output	118 ekW / 147.5 kVA
Power factor	0.8
Automatic Voltage Regulator	D350 digital AVR
	Regulation accuracy (+/- 0.25%)
Type of regulation	AREP
Temp Rise	115 °C
Insulation Class	H
Bearing	Single roller bearing
Coupling	Flexible disc
IP	23
space heater*	250W / 220-240 VAC

\*To be connected & switched by yard

## ALTERNATOR FEATURES

- Compact & low weight
- Standard 12 wire re-connectable winding, 3-phase brushless, 2/3 pitch windings
- High efficiency
- Short circuit current up to 300% of rated current for 10 seconds
- Permanently greased bearings up to 20,000 h

## GENERAL

- Plastic wrap packing
- Manuals supplied in digital format with instruction, operating and maintenance manual (in PDF format only)
- Factory quality report
- EIAPP-certificate

## OPTIONAL

- Drip pan underneath fuel filter(s)
- Engine coolant level low warning by Murphy gauge
- Engine oil temperature sensor warning & display
- Duplex fuel oil filter switchable
- Wet exhaust in combination with Soundown exhaust system
- Engine oil drain with hose & hand pump
- Seawater flow sensor
- Modbus converter for RS 485 protocol
- Circuit breaker (motorized)
- Optional Internet/Ethernet connection for remote monitoring
- Electric cable penetrations with Roxtec
- Soundown muffler & water separator (external or integrated)
- PTO (power take off front)
- Other Classification societies as Lloyds, GL-DNV
- Unit certificates for certain notations
- Manuals in hard copy format
- Leroy Somer equipped with D-510 digital Automatic Voltage Regulator (AVR)
- Stainless steel baseplate for single elastic mounting
- Sound enclosure with aluminium panels
- Double elastic mounts (2 layers)
- Waste heat recovery

## EXHAUST AFTER TREATMENT SYSTEM

- XEAMOS Zero Soot model EH-38
- Integrated Diesel Particulate Filter
- Electrical regeneration
- For system details, see [www.xeamos.com](http://www.xeamos.com)

## INTEGRATION DEATS

Proper engineered carrying frame in Sound enclosure to carry housing DPF + SCR reactor / silencer (combined)

- Esthetic design
- Custom exhaust compensator
- Elastic mounts
- For component details, see [www.xeamos.com](http://www.xeamos.com)

## REFERENCE CONDITIONS

- Rated speed and power
- Gross Power guaranteed within +/-5% at SAE J1995 and ISO3046
- J1995 and ISO 1346 conditions:
  - 25 °C (77 °F) air inlet temperature
  - 99 kPa (29.31 in. Hg) barometric pressure
  - 40 °C (104 °F) fuel inlet temperature
  - 0.853 fuel specific gravity @ 15 °C (60 °F)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced at any manner by operating characteristics of the vessel (free field temperature).

All values from current available data. Subject to manufacturing and measurement variations and to change without notice. Actual performance is subject to application and operation conditions outside of Zenoro control.

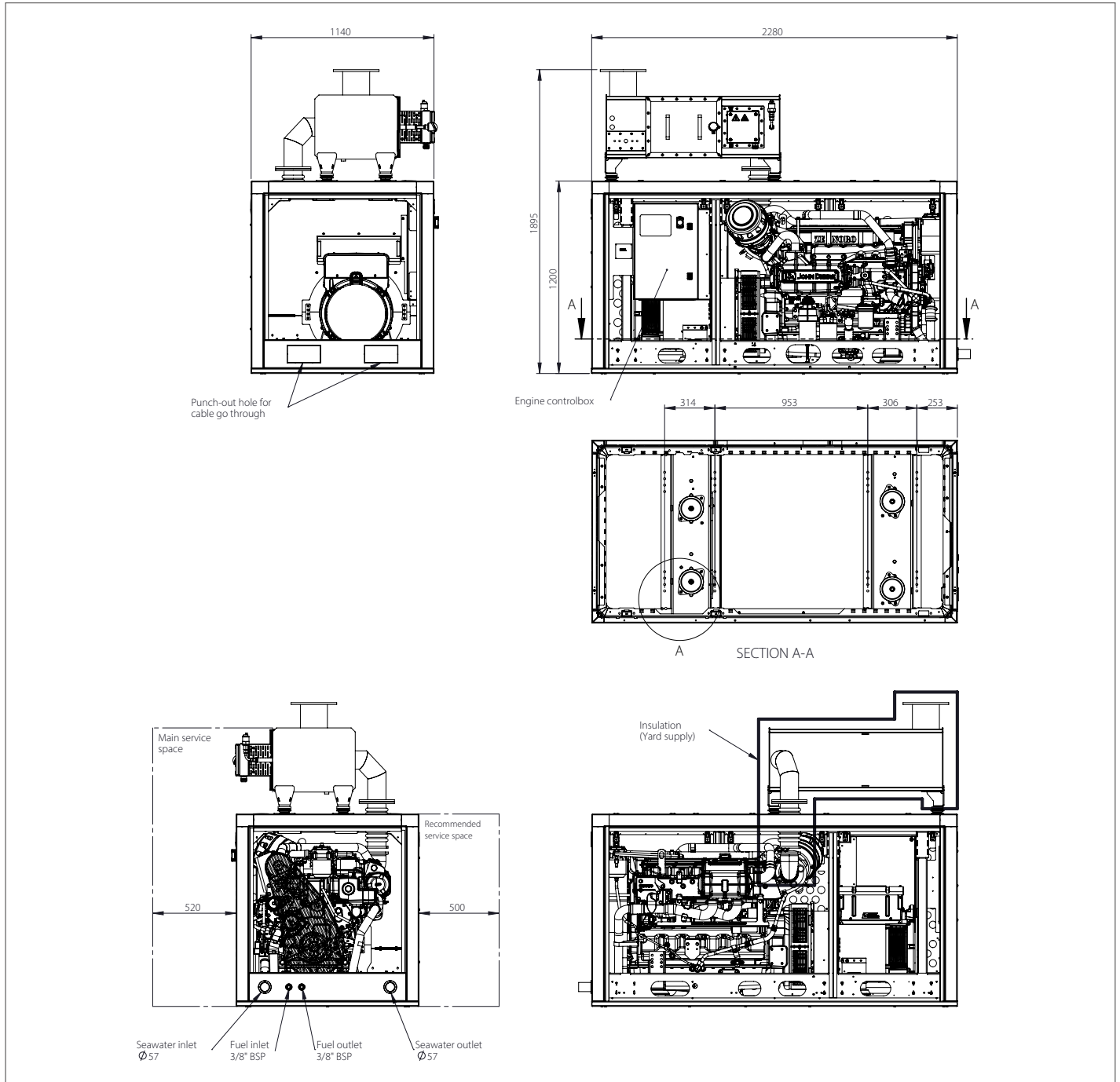
## RATINGS

Marine generator: the marine generator engine rating is the power available under normal varying electrical load factors for an unlimited number of hours per year in commercial applications.

This rating incorporates a 10% overload capability, and conforms to ISO 8528 prime power. Average load over a 24-hour period shall not exceed 67% of the prime rating, of which no more than 2 hours are between 100% and 110% of the prime rating.

The marine generator rating is restricted to generator applications only. The criteria used to establish marine generator application ratings are the same used to establish industrial prime power generator application ratings.

## DIMENSIONS



NOTE: Generator sets to be installed above waterline. If not consult factory. Minimum space required to remove air panels 200 mm, non air panels 80 mm. This drawing is provided for reference only and is not intended for installation purpose. Contact us either your local distributor for detailed information.

ZENORO | De Hammen 1 | 5371 MK Ravenstein | The Netherlands | +31 (0)486 201 600 | info@zenoro.com | www.zenoro.com

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 MARINE GENERATORS**